

✓IN THE CLAIMS

Please replace claims 8-20 with the following claims 8-20:

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8. (Amended) An electric-motor drive device for auxiliary devices in motor vehicles, such as sliding roofs, window controls, windshield wipers, and the like, having a metal gear housing (17) and a metal cup-shaped motor housing (13) that is slipped with an opening edge (131) onto the gear housing (17) and fixed thereon, the improvement wherein the slipped-on region of the motor housing (13) that fits over the gear housing (17), is roller-burnished into the gear housing (17).
9. (Amended) The drive device of claim 8, wherein the roller-burnishing is done at two points axially spaced apart from one another with two different roller-burnishing tools.
10. (Amended) The drive device of claim 8, wherein the gear housing (17), in the slipped-on region of the motor housing (13), has an annular groove (20) into which an encompassing annular bead (22), stamped out of the motor housing (13) by the roller-burnishing, protrudes with positive engagement.
11. (Amended) The drive device of claim 8, wherein on the gear housing (17) in the motor housing slipped-on region, an encompassing radial shoulder (21) remote from the motor housing (13) is embodied, which is engaged from behind by an annular collar (23) bent inward from the motor housing (13) by the roller-burnishing.

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12. (Amended) The drive device of claim 8, wherein the motor housing (13) encloses a stator (14), which comprises a short-circuit ring (15) and permanent segments (16) secured to it, and that an encompassing, angular chamfer (18) is made by turning into the face end of the gear housing (17) oriented toward the motor housing (13), onto which chamfer the short-circuit ring (15) is slipped with positive engagement until an annular end face of the short-circuit ring (15) meets a radial leg face (181) of the chamfer (18).

13. (Amended) The drive device of claim 11, wherein the gear housing (17), in its motor housing slipped-on region, has an annular rib (24) that protrudes radially from the outer circumference, whose annular rib face forms the radial shoulder (21) and another annular rib face forms a radial extension of the radial leg face (181) of the chamfer (18).

14. (Amended) The drive device of claim 13, wherein the motor housing (13), on its opening edge (131) oriented toward the gear housing (17), is radially widened and is braced on opposite annular rib faces of the annular rib (24).

15. (Amended) The drive device of claim 9, wherein the gear housing (17), in the slipped-on region of the motor housing (13), has an annular groove (20) into which an encompassing annular bead (22), stamped out of the motor housing (13) by the roller-burnishing, protrudes with positive engagement.

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16. (Amended) The drive device of claim 9, wherein on the gear housing (17) in the motor housing slipped-on region, an encompassing radial shoulder (21) remote from the motor housing (13) is embodied, which is engaged from behind by an annular collar (23) bent inward from the motor housing (13) by the roller-burnishing.

17. (Amended) The drive device of claim 10, wherein on the gear housing (17) in the motor housing slipped-on region, an encompassing radial shoulder (21) remote from the motor housing (13) is embodied, which is engaged from behind by an annular collar (23) bent inward from the motor housing (13) by the roller-burnishing.

18. (Amended) The drive device of claim 9, wherein the motor housing (13) encloses a stator (14), which comprises a short-circuit ring (15) and permanent segments (16) secured to it, and that an encompassing, angular chamfer (18) is made by turning into the face end of the gear housing (17) oriented toward the motor housing (13), onto which chamfer the short-circuit ring (15) is slipped with positive engagement until an annular end face meets a radial leg face (181) of the chamfer (18).

19. (Amended) The drive device of claim 10, wherein the motor housing (13) encloses a stator (14), which comprises a short-circuit ring (15) and permanent segments (16) secured to it, and that an encompassing, angular chamfer (18) is made by turning into the face end of the gear housing (17) oriented toward the motor housing (13), onto which chamfer the short-circuit ring (15) is slipped with positive engagement until annular end face meets a radial leg face (181) of the chamfer (18).

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cancel'd.* 20. (Amended) The drive device of claim 11, wherein the motor housing (13) encloses a stator (14), which comprises a short-circuit ring (15) and permanent segments (16) secured to it, and that an encompassing, angular chamfer (18) is made by turning into the face end of the gear housing (17) oriented toward the motor housing (13), onto which chamfer the short-circuit ring (15) is slipped with positive engagement until an annular end face meets a radial leg face (181) of the chamfer (18).
